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> Ferroli production plant

THE PRODUCTION PLANT OF THE INDUSTRIAL AIR CONDITIONING DIVISION COVERS AN AREA OF 20,000 M² AND IS LOCATED IN VILLANOVA, NEAR SAN BONIFACIO (VR) CLOSE TO THE HEADQUARTERS. RECENT IMPORTANT INVESTMENTS HAVE BEEN MADE TO IMPROVE AND UPGRADE THE PRODUCTION PROCESS STAGES. A MICRO-FACTORY WITHIN THE MAIN PRODUCTION FACILITIES WITH LEAN PRODUCTION KANBAN SYSTEM PRODUCES HIGH SPECIFICATION FAN COIL TERMINALS.

The production process begins with the production of the finned coil in copper and aluminium, complete with a welding and testing line.

The assembly cell (picture opposite) assembles the components such as fan-motor, condensate tray and heat exchanger along with the main structure.

The final assembling and packaging cell assembles the cabinets and all components, such as valves, supplementary trays, and the controls.

Chillers with capacity from 5 to 350 kW are built on the assembly line. The 5 lines total a length of 300 m.
For the testing of medium to high capacity chillers (fig. a-b) there are three test chambers which enables units to be tested according to EUROVENT conditions. A very important investment by FERROLI, which offers our customers guarantee that our equipment fully comply the project specification.

The functional tests vary from a minimum of 4 hours for 20 kW units with heat pump (minimum 2 hours for operational mode) and up to 8 hours for 200 kW units (approx. 4 hours per operational mode). Complete test reports are compiled and made available to entire Ferroli world.

Chillers up to 1400 kW (fig. c) are tested by specialised technical personnel who undergo a rigorous and intensive training schedules coordinated by the project engineers. Testing can last up to 8 hours for operation modes, with particular attention to ensuring correct operation of all alarms and adjustment functions of the units. Again complete test reports are compiled and made available to entire Ferroli world.

Charts and reports for monitoring production schedules, efficiency, construction and the safety within the departments are updated and displayed (fig. d) inside the plant are available to all, as well as visiting customers and professionals.
Laboratory R&D

The research & development laboratories are the prestigious areas of Ferroli production facilities. Individual R & D laboratories operating inside the production plant are dedicated to industrial air conditioning totalling an area of 1400 m². Its main duties include designing prototypes for the technical department and carrying out functional tests in D.B. and W.B. Temperature conditions certified by Eurovent. The research and development structure comprises a head of department, four technicians for the construction of prototypes and another four laboratory technicians for the testings. The new laboratory is equipped with:

- A compensated-type calorimeter C2, with a cavity separated chambers, for checking units up to P=16.5 kW with the capability of testing units to a temperature of -10°C (fig. a).

- A calibrated-type calorimeter C1 (with double chamber without cavity separated chambers where losses are taken into account) for checking units up to P=16.5 kW and to a temperature of -10°C, equipped inside with an enthalpy tunnel for calculating the performance of internal split or fan coil units up to Q=1,500 m³/h, built to AMCA 210 specifications (fig. a).

- A fan test tunnel, according to ISO 5801 and UNI 10531, for checking the air flow-rate values of axial-flow and tangential fans and monitoring of the flow-rate/head curve of centrifugal fans for values up to Q=5000 m³ (fig. a).

- A semi anechoic chamber C3 for sound power and pressure tests reconditioned for carrying out the tests at temperatures stipulated by Eurovent conditions. The chamber is suitable for units up to P=50 kW and therefore for the whole range of terminal units and chillers up to the powers conditions;

- All the chambers allow our technicians to control cooling only or heat pump units, with heat recovery in the de-superheating phase or total heat recovery and in addition process units for leaving water temperature down to -8°C.
The financial investment in R&D in recent years have enabled the production of systems that meet individual market demands needs in terms of performance (efficiency, quiet operation, reliability).

The most significant and largest financial investment is certainly the climatic chamber C5, which is one of the largest in Italy and able to test units for powers up to 1800 kW (fig. c-d). The total internal volume (approx. 1200 m3) is controlled by a system of water and re-circulated air circuits with inverter control and a smart software system enabling testing without personnel for temperatures to -10°C, with the option of dividing the chamber into separate zones for testing two units at the same time under different conditions.

The steam for test some unit is produced by a boiler at low pressure, specially designed by the industrial heating division technical department.
<table>
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<td>Borgosesia (VC)</td>
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San Bonifacio hospital (VR)

>>> INDUSTRIAL AIR-CONDITIONING <<<
> **Ferroli's Italy references**

SCHOOLS, UNIVERSITIES, LIBRARIES
HOTELS
CATERING

> **SCHOOLS, UNIVERSITIES, LIBRARIES**

*Liceo Classico*  
*S.M. Legnani (VA)*  
*RGA + AIR HANDLING UNIT*

*Biblioteca di Palazzo Chigi (RM)*  
*FAN COIL*

*Biblioteca Com. Macomer (SS)*  
*ROOF TOP RFA*

*Biblioteca Com. Caserta (CE)*  
*RLA*

*Università Magna Grecia (CZ)*  
*AIR HANDLING UNIT*

*IPSIA di Gallarate (VA)*  
*AIR HANDLING UNIT*

*Università di Bari (BA)*  
*RGA + AIR HANDLING UNIT*

*Università di Salerno (SA)*  
*ROOF TOP RFA*

*Palazzo Reale (NA)*  
*RGC*

*Politecnico di Bari*  
*AIR HANDLING UNIT*

*Campus Universitario (PI)*  
*AIR HANDLING UNIT + FAN COIL*

> **HOTEL**

*Hotel San Marco (VR)*  
*AIR HANDLING UNIT*

*Hotel Mediterraneo (RG)*  
*RLA*

*Hotel Baco da Seta (AQ)*  
*RLA*

*Hotel Torricella (PG)*  
*RLA*

*Hotel Tilibas (SS)*  
*AIR HANDLING UNIT*

*Hotel Tiberio Palace (NA)*  
*AIR HANDLING UNIT*

*Hotel Incanto (PI)*  
*RLA*

*Hotel Hilton (MT)*  
*UT REC + TCX*

*Residence “La Giurlita” (LE)*  
*RMA + FCF + TCX*

> **CATERING**

*Ristorante “Mare Rosso” (MI)*  
*HSW*

*Cantine le Cionce (GR)*  
*RLA*

*Cantina Zaccagnini (PE)*  
*ROOF TOP*

*Castello di Radda (SI)*  
*AIR HANDLING UNIT*

*Ristorante Santo Spirito (SA)*  
*RLA + AIR HANDLING UNIT*

*Villaggio turistico Casalvelino (SA)*  
*RLA + FAN COIL*

*Best Western Soave Hotel (VR)*  
*RLA + FAN COIL + UT REC*
### Banks

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>>> INDUSTRIAL AIR-CONDITIONING <<<
> **Ferroli's Italy references**

**MILITARY SECTOR**

- **Caserma Guardia di Finanza “Cefalonia Corfù” (PG)**
  - FCF
- **Scuola di Polizia Ministero Infrastrutture (RM)**
  - RFA + RMA + RGA + RLA
- **Esercito Italiano (RM)**
  - CARRELLABILI
- **Comando Guardia di Finanza (TP)**
  - RLA
- **Caserma U. Polonio (GO)**
  - RGA + FAN COIL + AIR HANDLING UNIT
- **Caserma Guardia di Finanza (RA)**
  - RGA + FCS
- **Arsenale di Taranto (TA)**
  - RHA + FAN COIL + AIR HANDLING UNIT
- **Scuola Militare di Cavalleria (TO)**
  - AIR HANDLING UNIT
- **Caserma Carabinieri S. Bonificio (VR)**
  - RGA + RMA

**LARGE AREAS**

- **Centro Congressi (AR)**
  - AIR HANDLING UNIT + RLA + RGA
- **Museo delle Scienze Naturali (BN)**
  - RGA + FAN COIL
- **Piscina Intercomunale Fucecchio (FI)**
  - AIR HANDLING UNIT
- **Museo Etnografico Caravel (AO)**
  - RGA + AIR HANDLING UNIT
- **Museo Comunale (RN)**
  - RLA + AIR HANDLING UNIT
- **Centro Comm.le Ortuso (RC)**
  - AIR HANDLING UNIT
- **Centro Comm.le Corolla (ME)**
  - AIR HANDLING UNIT
- **De Martini Shipping (GE)**
  - AIR HANDLING UNIT
- **Teatro San Carlo (NA)**
  - AIR HANDLING UNIT
- **Teatro Diana (SA)**
  - RLA
- **Mercato Tartini (BO)**
  - AIR HANDLING UNIT
- **Multisala Impero (VA)**
  - ROOF TOP
- **Sala Bingo di Gallipoli (LE)**
  - ROOF TOP RFA
- **Palazzo INAIL (VC)**
  - RGA
- **EUROMA (RM)**
  - RHV
INDUSTRIAL AIR-CONDITIONING
> **Ferroli's Italy references**

## INDUSTRIES

- **Stabilimento Versace S.P.A.**
  - (NO)
  - RHA

- **Stab. Artema S.P.A. Zegna (BI)**
  - RGA

- **Stabilimento AIA (VR)**
  - RHA

- **Gruppo Fendi S.P.A. (MI)**
  - AIR HANDLING UNIT

- **Stab. Doimo City Line (TV)**
  - RLA

- **Stabilimento LIOLÀ Spa (NO)**
  - RGA

- **Stab. TYCO VALVES (PC)**
  - RGA

- **Riseria Stroppiana (VC)**
  - RLA

- **Finmeccanica (RM)**
  - RGA+

- **Stabilimento Ferrero (CN)**
  - AIR HANDLING UNIT + RLA

- **Concerie Settebello (PI)**
  - RHA + RGA

- **Stabilimento Unoarre (AR)**
  - RHV + AIR HANDLING UNIT

- **Stabilimento Ericsson (NA)**
  - AIR HANDLING UNIT + FAN COIL

- **Stabilimento Ansaldo (TO)**
  - RGA + AIR HANDLING UNIT + FAN COIL

- **Cantiere S. Paolo (BA)**
  - RGA + FAN COIL + UT REC

- **Stab. Missano S.p.A. (SA)**
  - RLA + RGA + AIR HANDLING UNIT

## AIRPORTS

- **Militare Base Nato (BR)**
  - RLA

- **Fiumicino L. da Vinci (RM)**
  - AIR HANDLING UNIT

- **Militare “F. Baracca” (RM)**
  - RGA

- **Militare Pratica di Mare (RM)**
  - RLA + AIR HANDLING UNIT + FAN COIL
>>> INDUSTRIAL AIR-CONDITIONING <<<
> Ferroli's Great Britain references

GREAT BRITAIN

> GREAT BRITAIN

Cherry Pipes
*Plastic pipe company process application - Ireland*
RHA

London Gallery
*Art gallery commercial cooling application - London*
RHV

Spectrum Centre
*Shankhill Road office cooling - Belfast Ireland*
RGA

Sussex Farm process cooling - England
RHV
INDUSTRIAL AIR-CONDITIONING

London Gallery - London

Cherry Pipes - Ireland
> Ferroli's Great Britain references

GREAT BRITAIN

> GREAT BRITAIN

*Theatre Royal - London*
RGA

*Harrogate International Conference Centre - London*
RLA

*Crowne Plaza Hotel - Colchester - England*
RLA + TOP FAN
>>> INDUSTRIAL AIR-CONDITIONING <<<

Theatre Royal - London

Crowne Plaza Hotel - Colchester - England

Harrogate International Conference Centre - London
Hospital de Alta Resolución de Loja
Hospital de Sagrado Corazón
Hospital Meixorio de Vigo
Hospital de Enfermedades Raras
Hospital Benito Menni
Hospital Xanit
Centro Salud Manzanares
Clinica Cefer
Rehabilitación oficinas
Marcado Municipal
Museo de Calahorra
Colegio Corazonistas
Edificio Presidencia de la Generalitat
Edificio banco España
Polideportivo Parque Coimbra
Polideportivo Siec

Facultad de Derecho
Centro Cultural Bembrive
Edificio Banco Espana
Ayuntamiento
Complejo Hotelero Terralta
Hotel Carlton
Hotel Fuente Las Piedras
Hotel San francisco
Hotel El Espinar
Hotel Acosta
Hotel Parador
Hotel Villa de Benavente
Hotel Meridional
Hotel Benidorm
Hotel Balneario de Orio
Hotel Abando
Juzgados de Olot
>>> INDUSTRIAL AIR-CONDITIONING <<<

Complejo HOTELERO TERRALTA Alicante (Spagna)

Los Pilares del Estado Gijón (Spagna)

Hotels CARLTON Bilião (Spagna)
Ferroli's Romania references

ROMANIA - ROMÂNIA

RSI Electro Office Building - Bucuresti
Office Building Vitan - Bucuresti
Office Building Pipera
Hotel Floreasca - Bucuresti
Hotel Rodna - Bistrita
Hotel Maxim - Oradea
Ness Service - Dvd Factory
Sediu Galmopan - Galati
Sediu Arabesque - Brasov
Moticica Grup - Timisoara
MMM Automotive - Turda
Climatherm Center - Iasi
Frigoglass Romania - Timisoara
Teo Center - Brasov
Amma Print - Bucuresti
RH Printing - Bucuresti
Reamedia - Bucuresti
Delphi Romania - Ineu
Club Office - Sighisoara
Cazino - Sighisoara
Aeroport - Sibiu
ODS Business Service - DVD – Bucuresti
Manoil Mall - Galati
Bazin Olimpic - Resita
Sala Sporturilor - Onesti
Stabilus - Brasov
Stella Building / Jules Verne - Bucuresti
Sempo S A - Bucuresti
Loial - Sibiu
MAGAZINE DEDEMAN 2010
Craiova
Brasov
Arad
Timisoara
Resita
Cluj Napoca
Sediu birouri Dedeman- Bacau
MALL Cetatea Noua- Oradea
Consiliul Judetean - Sibiu
Depozit EVW Gilau- Cluj
MALL - Tr Severin
Ferroli's Romania references

ROMANIA - ROMÂNIA

> ROMANIA

Sediul GENPACT ROMANIA - București
RLA + AIR handling units

Clinica Regina Maria - București
RGA

Club Euphoria - Cluj
RMA + AIR handling units

Banca Transilvania Baritiu - Cluj
RGA + TOP FAN + FCS + AIR handling unit

Banca Millenium - Cluj
FCS

Banca Transilvania - Cluj
FCS
>>> INDUSTRIAL AIR-CONDITIONING <<<
> Ferroli's Czech Republic references

CZECH REPUBLIC

> CZECH REPUBLIC

**Hotel Celnice Břeclav**
RXA + TOP-FAN

**MERLIN PLUS Břeclav, stock of oil and offices**
TOP-FAN

**MORAVINO Valtice, winegrowing**
RXA

**NOVE VINARSTVI Drnholec, winegrowing**
RXA + TOP-FAN

**Vila Antonia, prestige offices Ostrava**
RGA

**Mikro Trading Podivin, logistic and stocking centre of toys**
RXA + TOP-FAN
> Ferroli's Russia & Republic of Belarus references

РОССИЯ - RUSSIA
РЕСПУБЛИКА БЕЛАРУСЬ - THE REPUBLIC OF BELARUS

> RUSSIA

Commercial Center " ARMADA" - Moscow,
  RHV + VHF3

"KUBA" Commercial Center - Chelyabinsk,
  RHV + FCS

Centre of the positron-issue tomography - Chelyabinsk,
  RGA + FCS + TOP FAN

Commercial center" Moscow prospect" - Moscow,
  RGA + TOP FAN VB-M + VHF3, RHV

"SBERBANK" - Moscow,
  RGA + CMA + TOP FAN

Bank "URALSIB" - Moscow,
  RGA

Factory of Technical line production - Frazevo,
  RGA

JEWELLER Department store - Krasnodar,
  RGA + TOP FAN

"Kvaevitskiy Museum" - Krasnodar,
  RGA + TOP FAN

"Medical center branch" - Moscow,
  RGA + FCP

Business Hotel - Krassnodar,
  RGA + RLA

"Historical - Archeological Museum - Felizina"
  FCS

Trade Center Fresh Rostov na Donu
  RLA + RGA

Motor Show "KIA MOTORS" - Moscow,

"LUKOIL" the educational training center - Astrakhan,

Sandwiches-panel Factory - Shahty,
  RGA

> THE REPUBLIC OF BELARUS

The Skating Ring “Ice Palace” - Baranovichi,

Republican theoretical and practical Center “Mother and Child” - Minsk,

9-th municipal clinical hospital - Minsk,

Research and Production Corporation “Integral” - Minsk,

Business Center “BME BUSINESS CENTER” - Minsk,

Republican theoretical and practical Center of oncology and medical radiology - Minsk,

BMW offices and service center - Minsk,

Business Center “Europe” - Minsk,

Unitary enterprise “Municipal Bathhouses” - Minsk,

Belmicrosystems Research & Design Center - Minsk,

Organizations of the NASB Department of Chemical and Earth Sciences - Minsk,